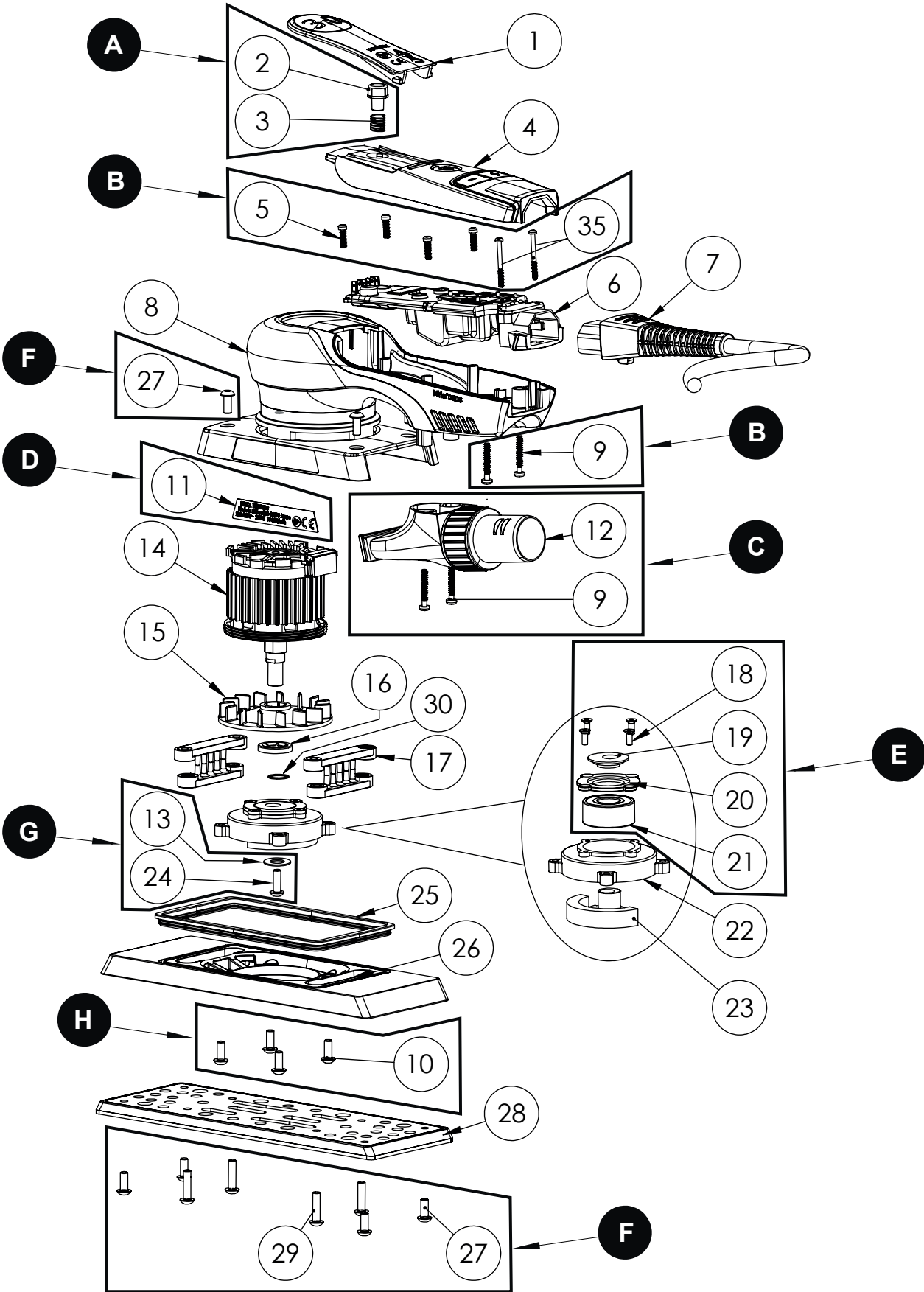


# Exploded view of DEOS 70 x 198 mm & 81 x 133 mm (220–240 V)

Updated 13.10.2017



## DEOS Spare part kits (220-240V)

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

**Note!** Repairs done by non-authorized repairer will breach the Mirka warranty

Mirka code	Item	Description	Kit	Qty
<b>MIE6520211</b>		<b>Start Button Kit</b>		
	2	Start button	A	1
	3	Start Button Spring		1
<b>MIE6520511</b>		<b>Screw Kit</b>		
	5	Screws <sup>1)</sup>	B	4
	9	Screws <sup>2)</sup>		2
	35	Screws <sup>1)</sup>		2
<b>MIE3321211</b>	12	<b>Swivel Exhaust Kit</b>	C	1
	9	Screws <sup>3)</sup>		2
<b>MIE3321111</b>	11	<b>Type label kit 220-240 V EU</b>		
	11	Type label 383	D	10
	11	Type label 353		10
<b>MIE3321811</b>		<b>Bearing Kit</b>		
	18	Screws		4
	19	Dust shield	E	1
	20	Bearing flange		1
	21	Ball bearing		1
<b>MIE3322711</b>		<b>Pad Screw Kit</b>		
	27	Screws	F	8
	29	Screws		4
<b>MIE3322411</b>		<b>Balancing Housing Screw Kit</b>		
	13	Washer	G	1
	24	Screw		1
<b>MIE3321011</b>		<b>Backing Plate Screw Kit</b>	H	
	10	Screws		4

1) Tightening torque 0,6 Nm

2) Tightening torque 1,4 Nm

3) Tightening torque 1,5 Nm

Separate spare parts on next page

## DEOS Spare parts (220-240V)

Mirka code	Item	Description	Kit	Qty
MIE3310111	1	<b>Lever 3.0mm</b>		1
	2	Start button	A	1
	3	Spring	A	1
MIE6510411	4	<b>Cover plate</b>		1
	5	Screws	B	4
MIE6510611	6	<b>Speed controller *</b>		1
MIE6516011	7	<b>Mains cable 4,3 m CE 230 V</b>		1
MIE6517011	7	<b>Mains cable 4,3 m 230 V UK</b>		1
MIE6517111	7	<b>Mains cable 4,3 m CE 230 V CH/BR</b>		
MIE6517511	7	<b>Mains cable 4,3 m CE 230 V ANZ</b>		
MIE3310811	8	<b>Housing</b>		1
	9	Screws	B, C	4
	10	Screws	H	4
	11	Type label kit 100-120 V US	D	20
	12	Swivel exhaust assembly	C	1
	13	Washer	G	1
MIE3321411	14	<b>Motor assembly 230 V <sup>4)</sup>*</b>		1
MIE3311511	15	<b>Fan</b>		1
MIE3311611	16	<b>Pushlock washer</b>		1
8991600411	17	<b>Plate support</b>		2
	18	Screws	E	4
	19	Dust shield	E	1
	20	Bearing flange	E	1
	21	Ball bearing	E	1
MIE3312211	22	<b>Bearing housing</b>		1
MIE3512311	23	<b>Balancing weight 81x133 mm</b>		1
MIE3812311	23	<b>Balancing weight 70x198 mm</b>		1
	24	Screw	G	1
MIE3312511	25	<b>Seal</b>		1
MIE3512611	26	<b>Backing plate 81x133mm</b>		1
MIE3812611	26	<b>Backing plate 70x198mm</b>		1
	27	Screws	F	8
8292353011	28	<b>Backing Pad Net 81x133mm Grip 46H Medium</b>		1
8292383011	28	<b>Backing Pad Net 70x198mm Grip 48H Medium</b>		1
	29	Screws	F	4
MIE3313011	30	<b>Spacer</b>		1
	35	Screws	B	2

4) Tightening torque 25 Nm

\* Spare parts only available to authorized repairers.